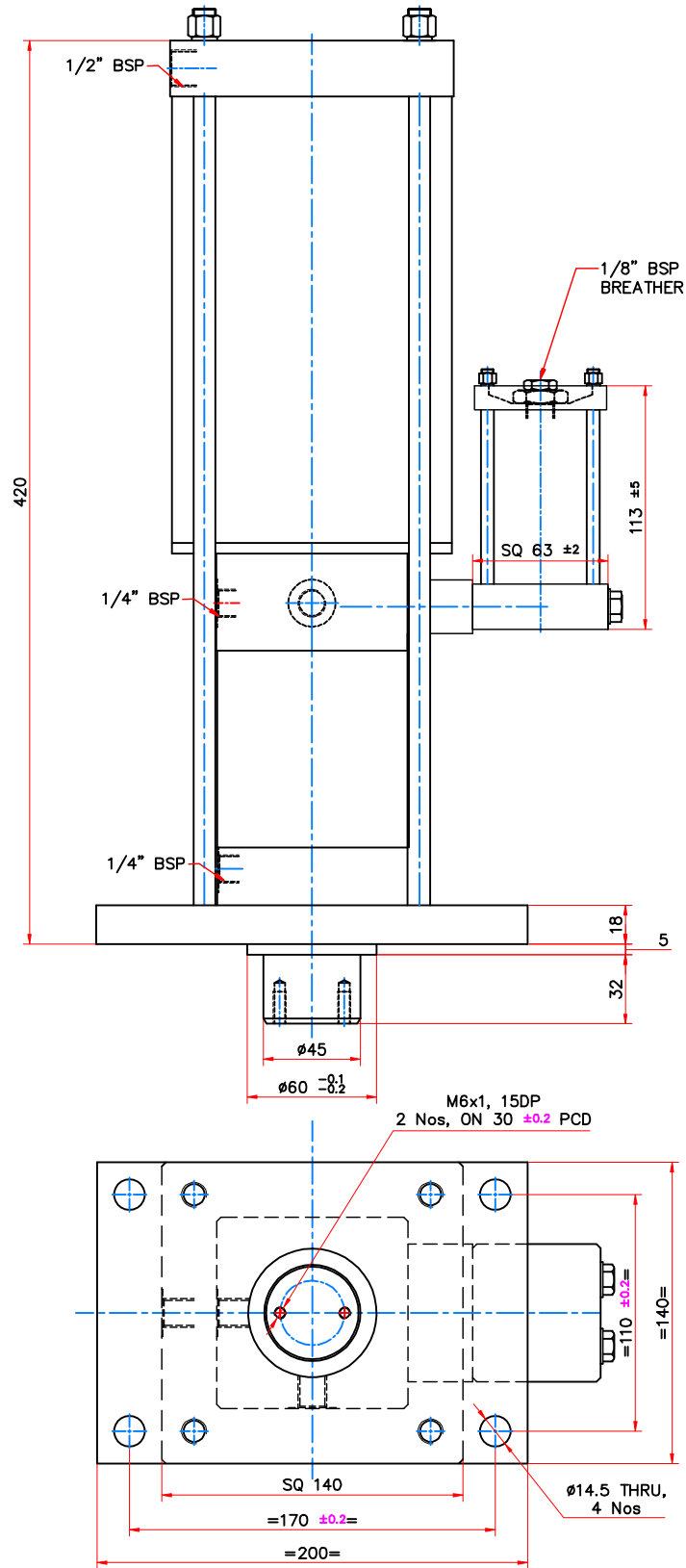



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Unspecified m/c deviations (med to IS 2102)			TITLE		HYDRO-PNEUMATIC TOOL DECLAMP CYLINDER DOUBLE ACTING				
Linear-Length or Diameter			MODEL		PCSS-12545-VC13		Note: Remove all sharp corners 0.5x45° All dimensions are in mm unless specified		
Over	Upto & inc.	TOL	STROKE		13			QTY	
-	6	±0.1	INT. RATIO		1:25				
6	30	±0.2	MOUNTING		FRONT FLANGE		SCALE	NTS	
30	120	±0.3	RATED PR.		7 kg/cm²		DRAWN	RBP	
120	315	±0.5	THEORETICAL THRUST ● 4 kg/cm²		5000 kgf		CHKD	RKS	
315	1000	±0.8	THEORETICAL THRUST ● 5 kg/cm²		6250 kgf		APPD	RKS	
1000	2000	±1.2	THEORETICAL THRUST ● 6 kg/cm²		7500 kgf		05/01/14		
Length of shorter side of angle							ALTERATION		
Over	Upto & inc.	TOL							
-	6	±1°							
6	30	±30°							
30	120	±20°							
120	315	±10°							

Preac FLUID POWER	PRECISION ENGINEERING ACCESSORIES		
	PEENYA BANGALORE-58 INDIA		



PRECISION ENGINEERING ACCESSORIES

PEENYA BANGALORE-58 INDIA

Surface Finish	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Ra Value-μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12